





Foot steps with **traction plates** make entry/exit quick, easy and safe... from either side. • The spacious **operator compartment** includes an easy to read color display. Real time information including error codes for the transmission and engine are shown in the LCD display.



Highly Maneuverable, Easily Serviceable, Broadly Flexible, Extremely Dependable

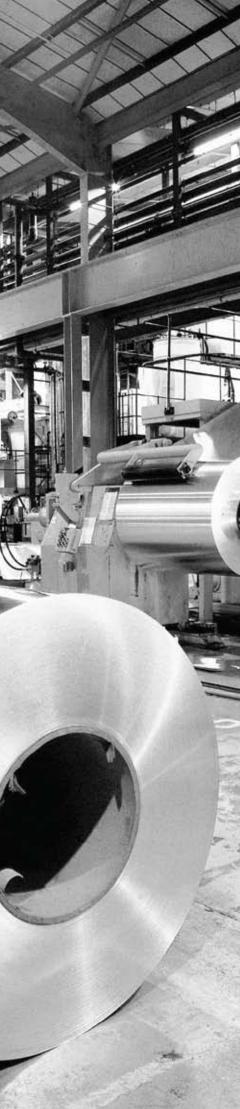
With the combination of a 100 HP engine, fully automatic 3-speed transmission, wet disc brakes and rugged chassis design, the GEN2 C60 provides the **exceptional performance**, **maneuverability and durability** in its class that you've come to expect from CLARK.

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• Nested Upright Rails, Overhead Guard Safety Bars (running parallel to operator's line of sight) and **dual primary cylinders with no center cylinder** expand the vision window and **reduce product damage**.

Maximum Visibility + Minimum Fatigue = Ultimate Safety & Product Integrity





C60 STANDARD FEATURES & BENEFITS



PARKING BRAKE ■ Simple & Error Proof

- Hand operated parking brake activates brakes.
- Transmission disengages when parking brake is set preventing driving against park brake.

WET DISC BRAKES ON ALL C60 MODELS

- Enclosed & Oil Cooled
 - For smooth, quiet operation.
- Power Assist Design
 - Low pedal effort reduces operator fatigue.
- No Adjustments
 - Longer service intervals mean less downtime.
- 36 months or 10,000 hour warranty on brake discs



THE POWER BEHIND THE PUNCH

■ 4.5 L Turbo Charged 100 HP Iveco Diesel Engine

- Provides exceptional output, torque & fuel economy.
- · Cold start system, vertical exhaust and pre-cleaner come standard.
- Increased horsepower for better acceleration.

Field-Proven 4.3 L V-6 GM LPG Engine

• Built for smooth & quiet operation.

Auto Shut-Down

· Protects your investment in the event of excessive engine coolant, high transmission oil temperature or low engine oil pressure.

EPA Compliant

• Engines meet reduced emission and smoke levels.

Available Equipment

- Wide range of upright options
- · Double auxiliary valve • Double hose adaptation
- · Hydraulic control options
- Integral sideshifters
- Integral fork positioners
- Fork options
- · Rear work light

- Strobe lights
- Reverse alarm
- Mirrors
- · Full comfort operator cab
- Air conditioner
- · Solid pneumatic tires
- · Horizontal exhaust on Diesel



"BUILT TO LAST®" CHASSIS

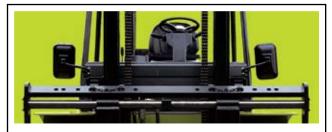
- · Heavy duty, welded, integral box frame assembly.
- Integral hydraulic & fuel tanks.
- · Wrap-around side frame members for rigidity.
- Integral battery & tool box compartments.



OPTIONAL OPERATOR CAB

Maximum Visibility

- Unique OHG design minimizes vision obstruction of door pillars.
- 180° Fold & Lock Doors
 - Door recesses within truck frame when locked open.



RUGGED UPRIGHT AND CARRIAGE

Maximum Visibility

- Lift cylinders, chains & hoses are all mounted within the rail profile.
- Hydraulic Cushioning Valves
 - Silent staging reduces shock & vibration.
- Shimmable, Sealed & Canted Load Rollers
 - Carriage has 8 rail rollers & 4 side thrust rollers.
 - Maximize load distribution & reduce free play.



"SMART SHIFT" TRANSMISSION

Fully Automatic

- 3-Speed powershift transmission is standard on LPG & Diesel models.
- Operator friendly, automatic upshifting and downshifting.
- Modulated Shift Protection
 - Smooth engagement, cushioned shifting.
- Electrically Controlled
 - No adjustments required.
- Heavy Duty
 - Robust components for longer life.
- Inching Valve
 - Left brake pedal operation allows for precisely controlled travel speeds during high speed lifting.



OPERATOR COMPARTMENT

■ Fully Adjustable, Full Suspension Seat

- 2.4" vertical travel 20° backrest adjustment range
- 6" fore / aft adjustment Contoured for support
- Non-cinching, retractable seat belt

Thick Molded Floor Mat

- Reduces vibration and noise level.
- Improves operator comfort.

Protected Lights

• Headlights, brake & taillights and turn signals are mounted high to prevent damage.

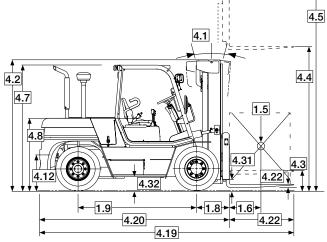
Tilt Steering Column

• Adjusts to suit operator & provides easy entry/exit.

GENERAL DATA & STANDARD DIMENSIONS

Upright Table

| Maximum Fork Height in mm | Overall Height Lowered in mm | Overall Height Extended in mm | Free Lift in mm | Standard Tilt Spec B°/F° |
|--|--|--|---|--|
| C60/70 Diesel / | LPG and C75 LPG | | | |
| Standard 98 (2500) 106 (2700) 118 (3000) 130 (3300) 138 (3500) 138 (3500) 138 (3500) 146 (3700) 157 (4000) 157 (4500) 197 (5000) 217 (5500) 236 (6000) 252 (6400) 252 (6400) | 87.7 (2228) 91.7 (2328) 97.6 (2478) 103.5 (2628) 107.4 (2728) 111.3 (2828) 117.2 (2978) 127.1 (3228) 136.9 (3478) 146.8 (3728) 156.6 (3978) 164.5 (4178) | 143 (3634) 151 (3834) 163 (4134) 175 (4434) 182 (4634) 190 (4834) 202 (5134) 222 (5634) 241 (6134) 261 (6634) 281 (7134) 297 (7534) | 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) 8.8 (223) | 10/15 10/15 10/15 10/15 10/15 10/15 10/10 10/10 10/10 10/10 6/6 6/6 |
| C60/70 Diesel / | LPG and C75 LPG | | | |
| Triple Stage 152 (3850) 157 (4000) 177 (4500) • 193 (4900) 244 (6200) 276 (7000) 315 (8000) | 91.1 (2315) 93.1 (2365) 99.7 (2533) 105.0 (2667) 122.0 (3099) 132.5 (3365) 145.6 (3697) | 196 (4980) 202 (5130) 222 (5634) 238 (6036) 289 (7332) 320 (8140) 360 (9140) | 47.8 (1213) 49.7 (1263) 56.3 (1431) 61.6 (1565) 78.6 (1997) 89.1 (2263) 102.2 (2595) | 10/10 10/10 10/10 10/10 6/6 6/6 6/6 |
| C80 Diesel | | | | |
| Standard 91 (2300) 98 (2500) 110 (2800) 122 (3100) 122 (3100) 130 (3300) 138 (3500) 150 (3800) 169 (4300) 189 (4800) 209 (5300) 228 (5800) 244 (6200) 244 (6200) | 88 (2228) 92 (2328) 98 (2478) 103 (2628) 107 (2728) 111 (2828) 117 (2978) 127 (3228) 137 (3478) 147 (3728) 157 (3978) 164 (4178) | 135 (3434) 143 (3634) 155 (3934) 167 (4234) 175 (4434) 182 (4634) 194 (4934) 214 (5434) 234 (5934) 253 (6434) 273 (6934) 289 (7334) | 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) 9.2 (233) | 10/15 10/15 10/15 10/15 10/15 10/15 10/10 10/10 10/10 10/10 10/10 6/6 |
| C80 Diesel Triple Stage 144 (3650) 150 (3800) 169 (4300) • 185 (4700) 236 (6000) 268 (6800) 307 (7800) • Indicates Commo | 91 (2315) 93 (2365) 100 (2533) 105 (2667) 122 (3099) 132 (3365) 153 (3887) n Preferred Spec | 192 (4881) 198 (5031) 218 (5535) 234 (5937) 285 (7233) 317 (8041) 356 (9041) | 47.8 (1213) 49.7 (1263) 56.3 (1431) 61.6 (1565) 78.6 (1997) 89.1 (2263) 102.2 (2595) | 10/15 10/10 10/10 10/10 6/6 6/6 6/6 |
| | | | | Ť |



Notes

Production engines and driveline components may vary in output and/or efficiency by $\pm 5\%$. The performance shown represents nominal values which may be obtained under typical operating conditions of a machine.

ANSI/ITSDF and Insurance Classification

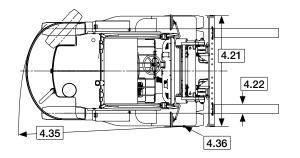
Standard truck meets all applicable mandatory requirements of Part III-ANSI/ ITSDF B56.1 Safety Standard for Powered Industrial Trucks and Underwriters Laboratories requirements as to fire hazard only for D and LP classifications. For further information contact a Clark representative.

Users should be aware of, and adhere to, applicable codes and regulations regarding operator training, use, operation and maintenance of powered industrial trucks, including:

- ANSI/ITSDF B56.1
- NFPA 505, fire safety standard for powered industrial trucks type designations, areas of use, maintenance and operation.
- Occupational Safety and Health Administration (OSHA) regulations that may apply.

Contact your authorized CLARK forklift truck dealer for further information including operator training programs and auxiliary visual and audible warning systems, fire extinguishers, etc., as available for specific user applications and requirements.

Specifications, equipment, technical data, photos and illustrations are based on information at time of printing and are subject to change without notice. Some products may be shown with optional equipment.



STANDARD SPECIFICATIONS

| | 1.1 | Manufacturer | | Clark | Clark |
|-----------------------|------|---|------------------|-------------------------------|-------------------------------|
| | 1.2 | Manufacturer's designation | | C60D | C70D |
| Specifications | 1.3 | Drive unit Diesel, L.P. Gas | | Diesel | Diesel |
| | 1.4 | Operator type stand on / driver seated | | driver seated | driver seated |
| ecific | 1.5 | Load capacity / rated load | lbs (kgs) | 13,500 (6000) | 15,500 (7000) |
| Spe | 1.6 | Load center distance | | 24 (600) | 24 (600) |
| | 1.8 | Load center distance, center of drive axle to fork face | in (mm) | 24.3 (617) | 24.3 (617) |
| | 1.9 | Wheelbase | in (mm) | 88.6 (2250) | 88.6 (2250) |
| Weight | 2.1 | Service weight | lbs (kgs) | 20,414 (9260) | 21,230 (9630) |
| | 2.2 | Axle loading, loaded front / rear | lbs (kgs) | 29,312 / 4329 (13,296 / 1964) | 32,444 / 4217 (14,717 / 1913) |
| | 2.3 | Axle loading, unloaded front / rear | lbs (kgs) | 8928 / 11,485 (4050 / 5210) | 8666 / 12,563 (3931 / 5699) |
| | 3.1 | Tire type, P = pneumatic, SE = solid pneu, C = cushion | | Р | Р |
| | 3.2 | Tire size, front - dual wheels | | 8.25 x 15 - 14 PR | 8.25 x 15 - 14 PR |
| S | 3.3 | Tire size, rear | | 8.25 x 15 - 14 PR | 8.25 x 15 - 14 PR |
| Tires | 3.5 | Wheels, number front / rear (x = drive wheels) | | 4X / 2 | 4X / 2 |
| | 3.6 | Tread, front | in (mm) | 62.0 (1575) | 62.0 (1575) |
| | 3.7 | Tread, rear | in (mm) | 63.4 (1610) | 63.4 (1610) |
| | 4.1 | Tilt of upright / fork carriage, back / forward, a / b | deg | 10/15 | 10/15 |
| | 4.2 | Height, upright lowered | in (mm) | 103.5 (2630) | 103.5 (2630) |
| | 4.3 | Freelift | in (mm) | 8.8 (223) | 8.8 (223) |
| | 4.4 | Lift height | in (mm) | 130.0 (3300) | 130.0 (3300) |
| | 4.5 | Height, upright extended | in (mm) | 178.4 (4532) | 178.4 (4532) |
| | 4.7 | Height overhead guard | in (mm) | 93.3 (2370) | 93.3 (2370) |
| | 4.8 | Seat height | in (mm) | 52.0 (1320) | 52.0 (1320) |
| | 4.12 | Coupling height | in (mm) | 18.7 (475) | 18.7 (475) |
| suo | 4.19 | Overall length | in (mm) | 185.4 (4710) | 187.8 (4770) |
| Dimensions | 4.20 | Length to face of forks | in (mm) | 138.2 (3510) | 140.6 (3570) |
| Dim | 4.21 | Width | in (mm) | 83.7 (2125) | 83.7 (2125) |
| | 4.22 | Fork dimensions | in (mm) | 2.4x5.9x48.0 (60x150x1200) | 2.4x5.9x48.0 (60x150x1200) |
| | 4.23 | Fork carriage | | Pin Type | Pin Type |
| | 4.24 | Fork carriage width | in (mm) | 83.7 (2125) | 83.7 (2125) |
| | 4.31 | Ground clearance minimum, loaded | in (mm) | 7.9 (200) | 7.9 (200) |
| | 4.32 | Ground clearance center of wheelbase | in (mm) | 9.1 (230) | 9.1 (230) |
| | 4.34 | Right Angle Stack (add load length and clearance) | in (mm) | 158.9 (4037) | 160.1 (4067) |
| | 4.35 | Outside turning radius | in (mm) | 134.6 (3420) | 135.8 (3450) |
| | 4.36 | Inside turning radius | in (mm) | 25.3 (643) | 25.3 (643) |
| Performance | 5.1 | Travel speed loaded / unloaded | mph (kph) | 18.2 /21.4 (29.3/34.4) | 17.5/20.9 (28.1/33.7) |
| | 5.2 | Lift speed loaded / unloaded | fpm (m/s) | 84.6/88.6 (0.43/0.45) | 82.7/88.6 (0.42/0.45) |
| | 5.3 | Lowering speed loaded / unloaded | fpm (m/s) | 88.6/84.6 (0.45/0.43) | 88.6/84.6 (0.45/0.43) |
| | 5.6 | Max. drawbar pull loaded / unloaded | lbf (N) | 14,102/13,609 (62,733/60,536) | 14,197/13,628 (63,154/60,624) |
| | 5.8 | Max. gradeability loaded / unloaded | % | 43.8 / 21.2 | 41.6 / 19.8 |
| Drive Line | 5.10 | Service brake | | Wet disc brakes | Wet disc brakes |
| | 7.1 | Manufacturer / Type | | IVECO / N45-MNS | IVECO / N45-MNS |
| | 7.2 | Rated output per SAE J1349 | HP / KW | 99 / 74 | 99 / 74 |
| | 7.3 | Rated speed | rpm | 2300 | 2300 |
| | 7.4 | No. of cylinders / displacement | / cu in (liters) | 4 / 274 (4.5) | 4 / 274 (4.5) |
| | 8.2 | Operating pressure for attachments | psi (Bar) | 2030 (140) | 2030 (140) |
| | 8.4 | Sound level, driver's ear | dB(A) | 83 | 83 |
| | | | | | |

GEN2 C60/70/75/80

| | | GEN2 C | 60/70/75/80 |
|-------------------------------|---------------------------------|---------------------------------|---------------------------------|
| Clark | Clark | Clark | |
| Clark C80D | Cfaik | C70L | Clark C75L |
| Diesel | LPG | LPG | LPG |
| | driver seated | driver seated | driver seated |
| driver seated 18,000 (8000) | 13,500 (6000) | 15,500 (7000) | 16,500 (7500) |
| 24 (600) | 24 (600) | 24 (600) | 24 (600) |
| 24 (000) | 24.3 (617) | 24.3 (617) | 24.3 (617) |
| 98.4 (2500) | 88.6 (2250) | 88.6 (2250) | 88.6 (2250) |
| 22,839 (10,360) | 19,902 (9029) | 20,720 (9399) | 21,036 (9542) |
| 35,249 / 5227 (15,989 / 2371) | 29,147 / 3986 (13,221 / 1808) | 32,280 / 3873 (14,642 / 1757) | 34,107 / 3463 (15,471 / 1571) |
| 8893 / 13,946 (4034 / 6326) | 8765 / 11,140 / 3976 / 5053) | 8501 / 12,200 (3856 / 5543) | 8629 / 12,407 (3914 / 5628) |
| P | P | P | P |
| 8.25 x 15 - 18 PR | 8.25 x 15 - 14 PR | 8.25 x 15 - 14 PR | 8.25 x 15 - 14 PR |
| 8.25 x 15 - 18 PR | 8.25 x 15 - 14 PR | 8.25 x 15 - 14 PR | 8.25 x 15 - 14 PR |
| 4X / 2 | 4X / 2 | 4X / 2 | 4X / 2 |
| 62.0 (1575) | 62.0 (1575) | 62.0 (1575) | 62.0 (1575) |
| 63.4 (1610) | 63.4 (1610) | 63.4 (1610) | 63.4 (1610) |
| 10/15 | 10/15 | 10/15 | 10/15 |
| 103.5 (2630) | 103.5 (2630) | 103.5 (2630) | 103.5 (2630) |
| 8.8 (223) | 8.8 (223) | 8.8 (223) | 8.8 (223) |
| 130.0 (3300) | 130.0 (3300) | 130.0 (3300) | 130.0 (3300) |
| 178.4 (4532) | 178.4 (4532) | 178.4 (4532) | 178.4 (4532) |
| 93.3 (2370) | 93.3 (2370) | 93.3 (2370) | 93.3 (2370) |
| 52.0 (1320) | 52.0 (1320) | 52.0 (1320) | 52.0 (1320) |
| 18.7 (475) | 18.7 (475) | 18.7 (475) | 18.7 (475) |
| 200.6 (5095) | 185.4 (4710) | 187.8 (4770) | 187.8 (4770) |
| 153.5 (3895) | 138.2 (3510) | 140.6 (3570) | 140.6 (3570) |
| 83.7 (2125) | 83.7 (2125) | 83.7 (2125) | 83.7 (2125) |
| 2.8x7.1x48.0 (70x180x1200) | 2.4x5.9x48.0 (60x150x1200) | 2.4x5.9x48.0 (60x150x1200) | 2.4x7.1x48.0 (60x180x1200) |
| Pin Type | Pin Type | Pin Type | Pin Type |
| 83.7 (2125) | 83.7 (2125) | 83.7 (2125) | 83.7 (2125) |
| 7.9 (200) | 7.9 (200) | 7.9 (200) | 7.9 (200) |
| 9.1 (230) | 9.1 (230) | 9.1 (230) | 9.1 (230) |
| 172.9 (4392) | 158.9 (4037) | 160.1 (4067) | 160.1 (4067) |
| 148.6 (3775) | 134.6 (3420) | 135.8 (3450) | 135.8 (3450) |
| 29.4 (746) | 25.3 (643) | 25.3 (643) | 25.3 (643) |
| 17.0 / 20.0 (27.4 / 32.2) | 18.2 / 19.5 (29.3 / 31.4) | 18.0 / 18.8 (29.0 / 30.2) | 17.6 /18.4 (28.3 / 29.6) |
| 76.8 / 88.6 (0.39 / 0.45) | 86.6 / 96.5 (0.44 / 0.49) | 82.7 / 96.5 (0.42 / 0.49) | 76.8 / 96.5 (.039 / 0.49) |
| 88.6 / 84.6 (0.45 / 0.43) | 88.6 / 84.6 (0.45 / 0.43) | 88.6 / 84.6 (0.45 / 0.43) | 88.6/84.6 (0.45/0.43) |
| 14,043/13,525 (62,468/60,164) | 13,448 / 5247 (59,820 / 23,340) | 14,109 / 5093 (62,762 / 22,653) | 13,360 / 5159 (59,428 / 22,948) |
| 37.6 / 19.2 | 41.0 / 21.4 | 42.2 / 20.0 | 38.4 / 20.0 |
| Wet disc brakes | Wet disc brakes | Wet disc brakes | Wet disc brakes |
| IVECO / N45-MNS | GM / 4.3 L Vortec | GM / 4.3 L Vortec | GM / 4.3 L Vortec |
| 99 / 74 | 93 / 69 | 93 / 69 | 93 / 69 |
| 2300 | 2400 | 2400 | 2400 |
| 4 / 274 (4.5) | 6 / 262 (4.3) | 6 / 262 (4.3) | 6 / 262 (4.3) |
| 2030 (140) | 2030 (140) | 2030 (140) | 2030 (140) |
| 83 | 83 | 83 | 83 |





& Don't Forget... Safety Starts With You!

- leaving operator compartment

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- We don't just build forklifts. As a company, we are also focused on providing our customers with the best possible technical service support and aftermarket parts available.
- Even though our business starts with a quality, costeffective product, our organization understands that it is the support and services we provide after the sale that help keep your business running at peak efficiency.
- THE CLARK PartsPRO® SYSTEM is our industry-leading electronic parts and service documentation tool that provides dealers with a quick and accurate method of identifying parts for every CLARK forklift built since 1961. PartsPRO® ensures the availability of the most current technical information and has the unique capability to create parts manuals specific to your mixed CLARK fleet, making it simple to positively identify and order the correct part(s) from your local CLARK dealer. The right CLARK part — The First Time Every Time

• UNRIVALED PARTS SUPPORT Our Aftermarket Distribution Center provides parts to over 250 North American CLARK dealers and many international dealers. This CLARK operated 184,000 square foot facility is dedicated to supporting the CLARK models built over the last 90 years. This facility is focused on providing excellent offthe-shelf availability, quality parts, quick response time and competitive pricing.

DEPENDABLE PARTS = DEPENDABLE TRUCKS



BUILT TO LAST.



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